

# Sika MonoTop®-352 NFG

## R3 Light Weight Structural Repair Mortar with Corrosion Inhibitor

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### Product Description

Sika® MonoTop®-352 NFG is a 1-component, polymer modified, fibre reinforced, low shrinkage light weight structural repair mortar with corrosion inhibitor meeting the requirement of class R3 of EN 1504-3.

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### Uses

- Suitable for restoration work (Principle 3, method 3.1 & 3.3 of EN 1504-9). Repair of spalling and damaged concrete in buildings, bridges, infrastructure and superstructure works.
- Suitable for repair works to concrete with a compressive strength of 25-45 MPa.
- Suitable for structural strengthening (principle 4, method 4.4 of EN 1504-9). Increasing the bearing capacity of the concrete structure by adding mortar.
- Suitable for preserving or restoring passivity (principle 7, method 7.1 and 7.2 of EN 1504-9). Increasing cover with additional mortar and replacing contaminated or carbonated concrete.

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### Characteristics / Advantages

- Polymer modified for increased durability
- Superior workability and finishing
- Suitable for hand and machine application
- Can be applied up to 75 mm thick per application layer
- Portable water approved to AS/NZS 4020:2005 – Testing of products for use in contact with drinking water.
- Class R3 of EN 1504-3
- Low density but still suitable for structural repair
- Very low shrinkage behaviour
- Does not require a bonding primer even when manually applied
- Contains corrosion inhibitor
- Low chloride permeability

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### Product Data

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#### Form

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Appearance / Colour      Grey powder

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Packaging                      20kg Bag

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Construction



## Storage

**Storage Conditions / Shelf-Life** 12 months from date of production if stored properly in undamaged original sealed packaging, in dry cooled conditions.

## Technical Data

**Chemical Base** Portland cement, corrosion inhibitor, selected light weight aggregates and polymer modified.

**Density** Fresh mortar density: ~ 1.75 kg/l

**Grading** D<sub>max</sub>: 2 mm

**Layer Thickness** 4 mm min / 75 mm max.

**Shrinkage** ~ 560 µm/m @ 23°C 50% relative humidity at 28 days (AS1478.2)

**Electrical Resistivity**  
(K Ohm/cm)  
7-day: 7  
28-day: 16  
56-day: 25

**Thermal Expansion Coefficient** 10.5 x 10<sup>-6</sup> m/m.°C (EN 1770)

**Reaction to Fire** Euro Class A1 (Non-Combustible)

**Mechanical / Physical Properties** 20°C in lab conditions

**Compressive Strength** (AS1478.2)

1 day	7 days	28 days
~ 8 N/mm <sup>2</sup> (Mpa)	~ 22 N/mm <sup>2</sup> (Mpa)	~ 33 N/mm <sup>2</sup> (Mpa)

**Flexural Strength** (EN 196-1)

1 day	7 days	28 days
~ 2.2 N/mm <sup>2</sup> (Mpa)	~ 4 N/mm <sup>2</sup> (Mpa)	~ 6 N/mm <sup>2</sup> (Mpa)

**Requirements** Requirements as per EN 1504-3 Class R3 (tested at Water: Powder ratio = 15.5%)

	Test Method	Results (ITT results)	Requirements (R3)
Compressive Strength	EN 12190	≥ 25 N/mm <sup>2</sup> (Mpa)	≥ 25 N/mm <sup>2</sup> (Mpa)
Chloride Ion Content	EN 1015-17	< 0.05% %	≤ 0.05%
Capillary Absorption	EN 13057	≤ 0.5 kg.m <sup>-2</sup> .h <sup>-0.5</sup>	≤ 0.5 kg.m <sup>-2</sup> .h <sup>-0.5</sup>
Carbonation Resistance	EN 13295	Pass	Lower than control
Elastic Modulus	EN 13412	≥ 15 kN/mm <sup>2</sup> (Gpa)	≥ 15 kN/mm <sup>2</sup> (Gpa)
Thermal Compatibility Part 1: Freeze-Thaw	EN 13687-1	≥ 1.5 N/mm <sup>2</sup> (Mpa)	≥ 1.5 N/mm <sup>2</sup> (Mpa)
Adhesive Bond	EN 1542	≥ 1.5 N/mm <sup>2</sup> (Mpa)	≥ 1.5 N/mm <sup>2</sup> (Mpa)

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## System Information

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<b>System Structures</b>	<p>Sika® MonoTop®-352 NFG is part of the range of Sika mortars complying with the relevant part of European Standard EN 1504 and comprising of:</p> <p><i>Bonding primer and reinforcement corrosion protection</i></p> <ul style="list-style-type: none"><li>- Sika® MonoTop®-910 N: Normal use</li><li>- SikaTop® 110 EpoCem®: Demanding requirements</li></ul> <p>Repair mortar:</p> <ul style="list-style-type: none"><li>- Sika® MonoTop®-352 NFG: Structural hand &amp; machine applied light weight repair mortar</li></ul> <p>Fairing coat:</p> <ul style="list-style-type: none"><li>- Sika® MonoTop®-723N: Pore sealer and levelling mortar</li></ul>
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## Application Details

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<b>Consumption</b>	<p>This depends on the substrate roughness and thickness of layer applied. As a guide, ~ 15.6 kg of powder per cm thick per m<sup>2</sup>. 1 bag yields approximately 12.8 litres of mortar.</p>
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<b>Substrate Quality</b>	<p><i>Concrete:</i> The concrete shall be free from dust, loose material, surface contamination and materials which reduce bond or prevent suction or wetting by repair materials.</p> <p><i>Steel reinforcement:</i> Rust, scale, mortar, concrete, dust and other loose and deleterious material which reduces bond or contributes to corrosion shall be removed.</p> <p>Reference should also be made to EN1504-10 for specific requirements</p>
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<b>Substrate Preparation / Priming</b>	<p><i>Concrete:</i> Delaminated, weak, damaged and deteriorated concrete and where necessary sound concrete shall be removed by suitable means.</p> <p><i>Steel reinforcement:</i> Surfaces shall be prepared using abrasive blast cleaning techniques or high pressure water-blasting.</p> <p><i>Bonding primer:</i> On a well prepared and roughened substrate a bonding primer is generally not required. When a bonding primer is not required pre-wet the surface. The surface shall not be allowed to dry before application of the concrete repair mortar. The surface shall achieve a dark matt appearance without glistening and surface pores and pits shall not contain water.</p> <p>When a bonding primer is necessary apply Sika® MonoTop®-910 N (refer to the relevant Product Data Sheet) or the same product – Sika® MonoTop®-352 NFG – mixed wetter than normally required, applied well on the substrate with a stiff brush. In both cases, subsequent application of the repair mortar shall be done wet on wet.</p> <p><i>Reinforcement corrosion protection:</i> Where a reinforcement coating is required as a barrier (e.g. in case of insufficient concrete cover), apply to the whole exposed circumference two coats of Sika® MonoTop®-910 N (Refer to the relevant Product Data Sheet).</p>
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## Application Conditions / Limitations

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<b>Substrate Temperature</b>	+5°C min.; +30°C max.
<b>Ambient Temperature</b>	+5°C min.; +30°C max.

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## Application Instructions

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<b>Mixing Ratio</b>	~ 3.0 – 3.3 litres of water for 20kg powder
<b>Mixing</b>	<p>Sika® MonoTop®-352 NFG can be mixed with a low speed (&lt; 500 rpm) hand drill mixer or for machine application, using a force action mixer 2 to 3 bags or more at once depending the type and size of mixer.</p> <p>Pour the water in the correct proportion into a suitable mixing container. While stirring slowly, add the powder to the water. Mixed thoroughly at least for 3 minutes to the required consistency.</p>
<b>Application Method / Tools</b>	<p>Sika® MonoTop®-352 NFG can be applied either manually using traditional techniques or mechanically using wet spray equipment.</p> <p>When a bonding primer is required, ensure it is still tacky when the repair material is pressed on (wet on wet technique). When applied manually, pressed the repair mortar with a trowel, pressing it well on the substrate.</p> <p>Finishing for both hand and machine application, can be done with the relevant roughcast as soon as the mortar has started to stiffen.</p>
<b>Cleaning of Tools</b>	Clean all tools and application equipment with water immediately after use. Hardened material can only be mechanically removed.
<b>Potlife</b>	at +20°C: ~ 40 minutes
<b>Notes on Application / Limitations</b>	<ul style="list-style-type: none"> <li>- Refer to the Method Statement for Concrete Repair using Sika® MonoTop® system for more information regarding substrate preparation or refer to the recommendations provided in EN 1504-10</li> <li>- Avoid application in direct sun and/or strong wind.</li> <li>- Do not add water over recommended dosage</li> <li>- Apply only to sound, prepared substrate</li> <li>- Do not add additional water during the surface finishing as this will cause discoloration and cracking</li> <li>- Protect freshly applied material from freezing</li> </ul>
<b>Curing Details</b>	
<b>Curing Treatment</b>	Protect the fresh mortar from early dehydration using the relevant curing method.
<b>Value Base</b>	All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.
<b>Local Restrictions</b>	Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.
<b>Health and Safety Information</b>	For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.
<b>Legal Notes</b>	The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

